GY SERIES

精密級固定頂針

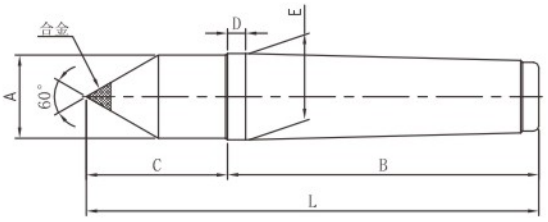
PRECISION DEAD CENTER



◎ 頂尖主體材料爲低淬透性滲碳鋼，經滲碳淬火處理，硬度HRC58-62
The center body har dness can meet HRC58-62

◎ 頂尖軸頭部鑲嵌優質鎢鋼，硬度HRA89
The center head with carbide tip which har dness can meet HRA 89

◎ 適用于高精密軸心研磨加工
It's applicable for high precision shaft grinding process



規格 / Specification 單位/UNIT：mm

型式/外表尺寸 Model/Spec	A	B	C	D	E	L	合金直徑 (mm)	精度(mm)
GY-0	9	53	17	3.0	9.045(MT0)	70	6	0.003
GY-1	11.5	57	23	3.5	12.065(MT1)	80	8	0.003
GY-2	17	69	31	5.0	17.780(MT2)	100	10	0.003
GY-3	23	86	39	5.0	23.825(MT3)	125	12	0.003
GY-4	30	109	51	6.5	31.267(MT4)	160	15	0.003
GY-5	43	136	64	6.5	44.399(MT5)	200	18	0.003
GY-6	63	190	90	8.0	63.348(MT6)	280	24	0.003
GY-80	78	204	134	8.0	80	338	30	0.003
GY-100	98	242	133	10	100	375	36	0.003
GY-120	116	280	150	12	120	430	140	0.003

GR SERIES

精密級固定頂針(半邊式)

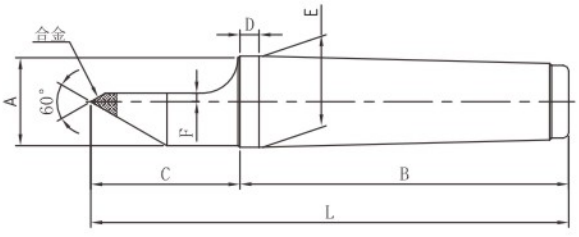
PRECISION DEAD CENTER(HALF TYPE)



◎ 頂尖主體材料爲低淬透性滲碳鋼，經滲碳淬火處理，硬度HRC58-62
The center body har dness can meet HRC58-62

◎ 頂尖軸頭部鑲嵌優質鎢鋼，硬度HRA89
The center head with carbide tip which har dness can meet HRA 89

◎ 適用于高精密軸心研磨加工
It's applicable for high precision shaft grinding process



規格 / Specification 單位/UNIT：mm

型式/外表尺寸 Model/Spec	A	B	C	D	E	F	L	合金直徑 (mm)	精度(mm)
GR-1	11.5	57	23	3.5	12.065(MT1)	2	80	8	0.003
GR-2	17	69	31	5.0	17.780(MT2)	3	100	10	0.003
GR-3	23	86	39	5.0	23.825(MT3)	3.5	125	12	0.003
GR-4	30	109	51	6.5	31.267(MT4)	5	160	15	0.003
GR-5	43	136	64	6.5	44.399(MT5)	8	200	18	0.003