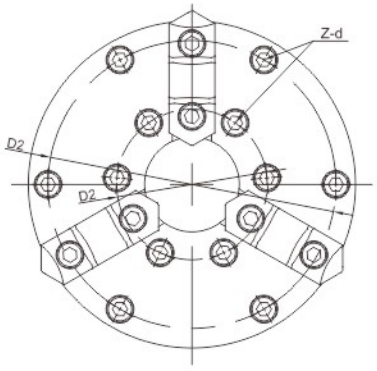
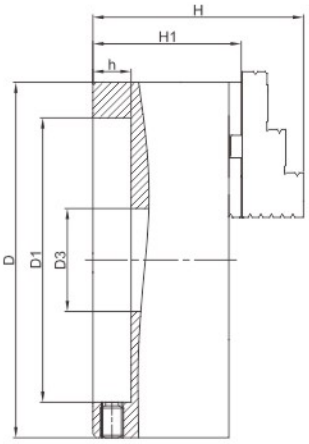
三爪强力型可調式鑄鐵卡盘

PI3 3-JAW ADJUSTABLE CAST IRON BODY CHUCK



- ◎ 適用于磨床、分度頭和車床。
- ◎ 主要適用于生産要求超高同心度的零件。
- ◎ 調整精度在0.01mm以内,重復精度0.015mm。
- ◎ 通過4或8個徑向排列的調整螺釘將夾緊的工件調到較高的同心度。
- ◎ It can be used onto grinding machinery or rotary table or lathe machine
- ◎ It is mainly suitable for producing parts with ultra-high concentricity requested.
- ◎ The run out within 0.01mm can be met by fine adjustment, repeatability is 0.015mm
- ◎ The workbar can be adjusted to the high concentricity by setting the radial arranged screws.





卡盘尺寸 Chuck Size	D	D1	D2	D3	H	H1	h	z-d	鑄鐵本體一體爪 Solid Jaws Cast iron body	鑄鐵本體分離爪 2-Piece Jaws Cast iron body
PI3-125	127	60.33	112.73	33	98.1	58	16.7	3-M6	PI3-125	PI3-125A
PI3-5"	5	2.375	4.438	1.299	3.862	2.283	0.657	3-1/4-20	PI3-5"	PI3-5"A
PI3-160	152.5	79.37	135.7	39	107.9	64	17.5	6-M6	PI3-160	PI3-160A
PI3-6"	6	3.125	5.343	1.535	4.248	2.519	0.689	6-1/4-20	PI3-6"	PI3-6"A
P13-200	210	120.65	190.5	60	126.3	79.3	18.6	6-M10	PI3-200	PI3-200A
PI3-8"	8.27	4.75	7.5	2.362	4.972	3.122	0.732	6-3/8-16	PI3-8"	PI3-8"A
PI3-250	254	161.9	111.13	72	142.8	89	20.4	6-M12	PI3-250	PI3-250A
PI3-10"	10	6.374	4.375	2.835	5.622	3.503	0.803	6-7/16-14	PI3-10"	PI3-10"A
PI3-315	305	200.79	133.35	83	165.8	102.5	20.4	6-M12	PI3-315	PI3-335A
PI3-12"	12	7.905	5.25	3.268	6.527	4.035	0.804	6-1/2-13	PI3-12"	PI3-12"A
PI3-380	381	299.237	171.45	108	209	136.2	27.7	6-M16	PI3-380	PI3-380A
PI3-15"	15	11.781	6.75	4.252	8.228	5.362	1.09	6-5/8-11	PI3-15"	PI3-15"A

※ 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
※ 非標需求可訂做 Non-standard requirements can be made

